# LAUDA Ultra High-temperature thermostats

High-temperature thermostats for special use for example in process engineering at temperatures from 20 up to 400 °C











#### Fields of application

- Process engineering
- High temperature applications
- Heating of distillation columns
- Special synthesis at high temperatures

## Professional, high performance, broad temperature range

LAUDA Ultra USH high-temperature thermostats are compact heaters that require little space. If desired, they are also available with water counter-cooling. This allows rapid cooling processes across the entire temperature range.

The two-chamber structure with a cold oil overlay extends the life of the heat transfer liquid and reduces the operating costs.

# Your advantages at a glance

+	The Ultra USH advantages	Your benefits
	Cold oil flooded two-chamber structure	<ul> <li>Hot heat transfer liquid does not come into contact with atmospheric oxygen</li> <li>Extends the life of the heat transfer liquid</li> <li>Reduce nuisances odors</li> </ul>
LAUDA PP	<ul> <li>Remote control with a separate control module</li> </ul>	<ul> <li>Control and visual inspection can be carried out from a remote location</li> <li>Operation while removed from the heating application</li> </ul>
Bath temperature  *C  200  100  100  10 20 min  Heating time	<ul> <li>Active heat transfer volume in the unit: only 1.9 L</li> </ul>	<ul> <li>Allows rapid heating processes</li> <li>Minimum volume changes across the entire temperature range</li> </ul>
MVH LRUDA	<ul> <li>Controlled MVH cooler allows cooling across the entire temperature range from as low as 20 °C</li> <li>Intelligent valve control in the cooling circuits with special heat exchanger</li> </ul>	<ul> <li>High cooling capacity up to 6 kW at 300 °C</li> <li>Cooling water can be used for cooling up to a thermostat operating temperature of 400 °C without build up of vapor and pressure overlay</li> </ul>
	<ul> <li>Extremely compact design with high heating capacity</li> </ul>	<ul> <li>Problem-free work directly at the application</li> <li>Short connecting hoses</li> <li>Limited space and area required</li> </ul>

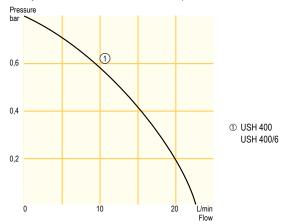
## **LAUDA Ultra USH**

## Ultra USH High-performance thermostat USH 400

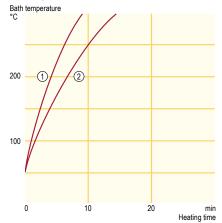
The high-temperature thermostats of the USH 400 range with the controlled chiller MVH (available as an optional accessory) have been designed especially for the thermostating of external applications at high temperatures up to 400 °C. The controlled chiller MVH guarantees controlled cooling at any temperature. The special construction eliminates direct contact of the heat-transfer oil with atmospheric oxygen. Thanks to the optimised thermal separation of the cooling chamber for the cold oil blanket, there is no need for additional cooling up to an operating temperature of 250 °C. The heating capacity restriction and the low surface load of the heater ensure long service lives of the heat transfer medium.



#### Pump characteristics Heat transfer liquid: Water



Heating curves Heat transfer liquid: Ultra 300, bath closed



① USH 400 with 2 L ext. ② USH 400/6 with 2 L ext.

Temperature range 20...400 °C

#### Standard accessories

Nipples · screw caps · filler funnel · control unit



All technical data from page 92 Other power supply variants on page 101

Technical features		USH 400	USH 400/6
Working temperature range	°C	80400*	80400*
Temperature range with MVH	°C	20400*	20400*
Display resolution	°C	0.01	0.01
Temperature stability	±Κ	0.020.1	0.020.2
Heating capacity	kW	3.0	5.6
Cooling capacity with MHV (cooling water temperature 10 °C)	kW	6 at 300 °C, 2 at 100 °C	6 at 300 °C, 2 at 100 °C
Cooling water flow/pressure for MVH	L/min; bar	approx. 10; 0.56	approx. 10; 0.56
Pump pressure max.	bar	0.80	0.80
Pump flow (pressure) max.	L/min	22	22
Min. bath volume/with additional expansion vessel (1.2 L)	L	1.9/2.1	1.9/2.1
Expansion volume/with additional expansion vessel (1.2 L)	L	0.9/2.2	0.9/2.2
Loading	kW	3.2	5.8
Cat. No.		LTH 109 (230 V; 50 Hz)	LTH 211 (400 V; 3/N/PE; 50 Hz)

 $<sup>^{\</sup>star}$  Heat transfer liquid available up to 350 °C only

# Ultra USH High-performance thermostat USH 400

Thanks to the special two-chamber construction of the USH, the actual bath is divided into a heating chamber and a cold oil blanket which are completely thermally decoupled. The cold oil blanket is located above the actual heating chamber, which contains the heater and the pump. The two chambers are connected via tubes with small diameters. This enables the liquid from the heating chamber to expand into the cold oil blanket, yet no active heat exchange between the chambers occurs. Even at the maximum temperature, the surface temperature of the cold oil blanket always remains below 200 °C. This effect can be considerably improved by means of additional cooling with air or water. In order to further extend the service life of the heat transfer liquid, an inert gas blanket may be introduced onto the cold oil blanket.

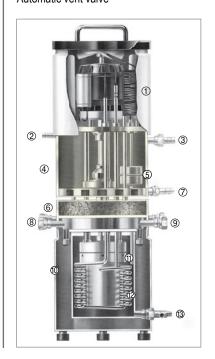


Two-chamber construction

- ① Pump motor
- ② Inert gas blanket
- ③ Overflow
- 4 Cold oil blanket
- ⑤ Float
- 6 Cooling chamber for cold oil blanket
- Connections for cooling chamber
- ® Connection MVH
- Pump outflow/return
- Pump chamber
- 11 Heating chamber
- Heater
- ① Drain tap



Automatic vent valve



### **Ultra USH accessories**

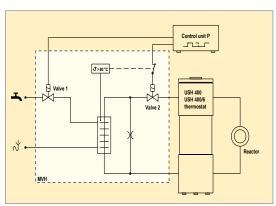
#### High temperature chiller

For controlled cooling of thermostats in the operating temperature range above 100 °C without formation of vapor, to be connected to external water cooling

CatNo.:	Description	suitable for
LTZ 034	Controlled high-temperature chiller MVH	USH 400, USH 400/6



Order the detailed LAUDA accessories brochure and the heat transfer liquids brochure free of charge. This and additional product information can also be found at www.lauda.de



Working with controlled cooling MVH